10/535186 Rec'd PCT/PTO 17 MAY 2005

PATENT COOPERATION TREATY

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	REC'D	28	FEB	2005	
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	THER ACTION See Form PCT/IPEA/416			
MRE 24 PCT				
International application No. International	filing date (day/month/year) Priority date (day/month/year)			
PCT/FI 2003/000880 18.11.	2003 18.11.2002			
International Patent Classification (IPC) or national classification	ssification and IPC			
D21B 1/12				
Applicant				
M-Real OYJ et al				
This report is the international preliminary exa Authority under Article 35 and transmitted to	mination report, established by this International Preliminary Examining the applicant according to Article 36.			
2. This REPORT consists of a total of 4	sheets, including this cover sheet.			
3. This report is also accompanied by ANNEXES	S, comprising:			
	nternational Bureau) a total of sheets, as follows:			
a. (sent to the applicant and to the in	claims and/or drawings which have been amended and are the basis of this report			
sheets of the description, of and/or sheets containing r Administrative Instruction	ectifications authorized by this Authority (see Rule 70.16 and Section 607 of the			
- checks which supercede as	riler sheets, but which this Authority considers contain an amendment that goes			
beyond the disclosure in t	he international application as filed, as indicated in item 4 of Box No. I and the			
Supplemental Box.				
b (sent to the International Bureau	only) a total of (indicate type and number of electronic carrier(s))			
1.11- from only as indicated	n the Supplemental Box Relating to Sequence Listing (see Section 802 of the			
Administrative Instructions).	in the Supplicational Box reclaims to coquite to the supplication of the supplication			
4. This report contains indications relating to the	e following items:			
Box No. I Basis of the report				
Box No. II Priority				
Box No. III Non-establishment	of opinion with regard to novelty, inventive step and industrial applicability			
Box No. IV Lack of unity of in	vention			
Roy No. V Reasoned statemer	La comparative continue of the			
1 1 1	1 📖			
1				
Box No. VIII Certain observations on the international application				
Date of submission of the demand	Date of completion of this report			
02.06.2004	07.02.2005			
Name and mailing address of the IPEA/SE	Authorized officer			
Patent- och registreringsverket				
Box 5055 S-102 42 STOCKHOLM	Marianne Bratsberg/Els			
Facsimile No. +46 8 667 72 88	Telephone No. +46 8 782 25 00			

Form PCT/IPEA/409 (cover sheet) (January 2004)

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Inter.	l application No.
PCT/FT	2003/000880

Box	No. I	Basis of the report
1.	With r	egard to the language, this report is based on the international application in the language in which it was filed, unless ise indicated under this item.
		This report is based on a translation from the original language into the following language, which is the language of a translation furnished for the purposes of:
		international search (under Rules 12.3 and 23.1(b))
		publication of the international application (under Rule 12.4)
		international preliminary examination (under Rules 55.2 and/or 55.3)
2.	furnis	regard to the elements of the international application, this report is based on (replacement sheets which have been the to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" re not annexed to this report):
	\boxtimes	the international application as originally filed/furnished
		the description:
		pages as originally filed/furnished
		pages* received by this Authority on
		pages* received by this Authority on
		the claims: as originally filed/furnished
		pages
		pages
		pages* received by this Authority on
	لــا	the drawings: pages as originally filed/furnished
		pages received by this Authority on
		pages* received by this Authority on
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3.		The amendments have resulted in the cancellation of:
		the description, pages
		the claims, Nos.
		the drawings, sheets/figs
		the sequence listing (specify):
		any table(s) related to the sequence listing (specify):
4	. [This report has been established as if (some of) the amendments annexed to this report and listed below had not be made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rt 70.2(c)).
		the description, pages
		the claims, Nos.
		the drawings, sheets/figs
		the sequence listing (specify):
		any table(s) related to the sequence listing (specify):
1		
I.	r If it	em 4 applies, some or all of those sheets may be marked "superseded."

INTERNATIONAL PREDIMINARY REPORT ON PATENTABILITY

Internal application No.
PCT/FI 2003/000880

Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

 Statement 	•
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Novelty (N)	Claims Claims	1-8, 10-11 9, 12-13	YES NO
Inventive step (IS)	Claims Claims	1-8 9-13	YES NO
Industrial applicability (IA)	Claims Claims	1-13	YES NO

2. Citations and explanations (Rule 70.7)

The claimed invention relates to a method and an apparatus for producing fibres from wood chips using at least two refining stages. The object of the invention is to provide a method and an apparatus for producing thermomechanical fibres using less energy than previous methods and apparatuses.

Of the documents cited in the International Search Report the following will be discussed:

- D1. WO 9618769 A1
- D2. SE 7810876 B
- D3. CA 1125077 A
- D4. US 6364998 B1

Document D1 has been reconsidered and is now characterised as an A-document. Thus, the method in claims 1-8 is considered to be novel and to involve an inventive step. However, the apparatus in claims 9-13 is not considered to fulfil the requirements of novelty and inventive step.

Documents D3 and D4 disclose an apparatus for producing pulp from wood chips, comprising two refining stages, means for feeding wood chips to the first refining stage and means for transferring the mass from the first refining stage to the second refining stage.

.../...

Supplemental Box

In case the space in any of the preceding boxes is not sufficient. Continuation of: $Box\ V$

It is not explicitly stated in any of these documents that the cross section of the flow path between the first and the second refining stage is constant or decreasing, but it is stated in D3 that the groundwood from the first refining stage is transported in a pipe (22) to the second refining stage, which pipe can be expected to have a constant or decreasing cross section, see fig 1. In D4, the partially refined pulp travels through a blow line (42), which also should have a constant or decreasing cross section, see fig. 1.

Thus, the apparatus in claim 9 lacks novelty in view of either of documents D3 and D4.

The features in claims 12-13 are known from D4 and thus lack novelty.

The apparatus in claims 10-11 differ from the apparatus in D3 or D4 in that a cyclone and a return steam line are arranged after the second refiner for separating steam from the mass flow and returning the separated steam to the first refiner.

D2 discloses an apparatus for producing pulp from chips comprising two refiners and a cyclone for separating steam arranged after the second refiner. The steam is returned to the steam treatment of the chips.

It is considered that the teachings in D2 would lead a person skilled in the art to provide the apparatus in D3 or D4 with a cyclone and a return steam line after the second refiner. Thus, the apparatus in claims 10-11 is considered to lack an inventive step.